

# Highlights of ZW3D2018 SP

ZW3D Support Team@Apr,2018



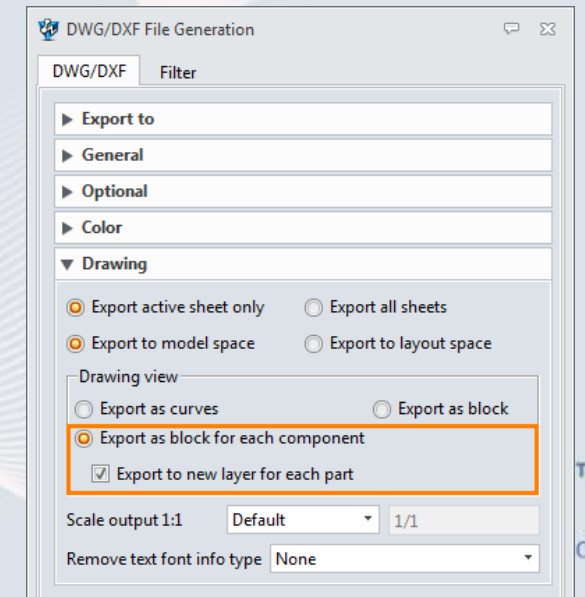
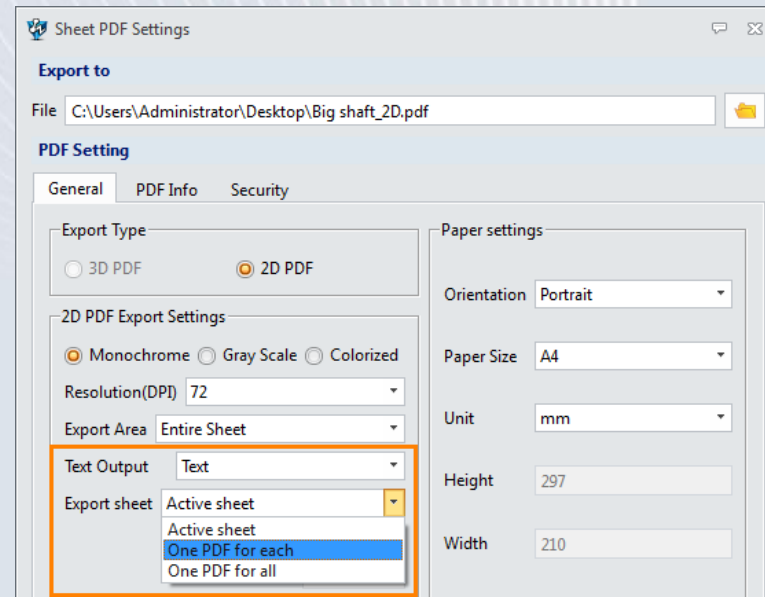
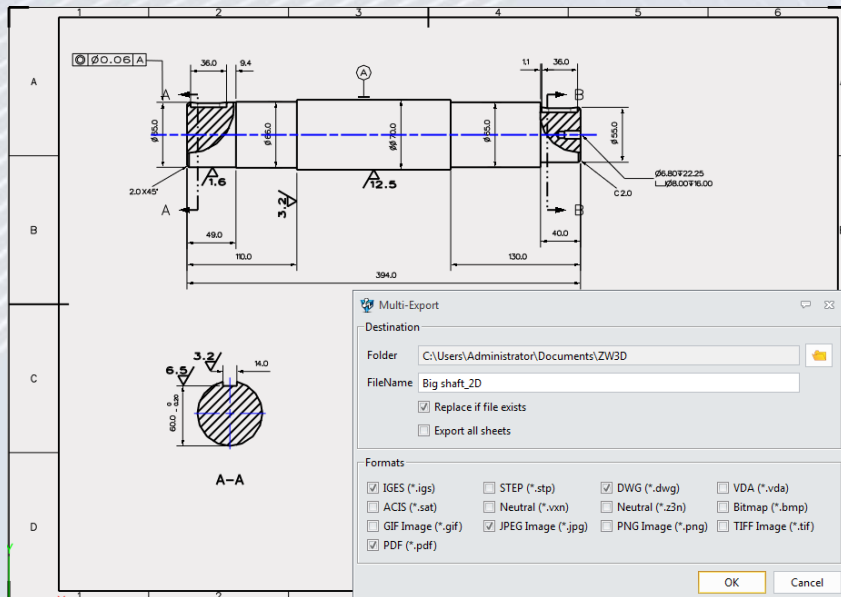
# Highlights of ZW3D 2018 SP



- Some New Features
  - ✓ Updated Translator
  - ✓ New Options for System Configuration and Equation Manager
  - ✓ Improvements in Sketch/Assembly/Drawing/KeyShot
  - ✓ Some CAM Improvements
- More than 270+ bug fixed

# Updated Translator-2D Drawing Export

- Batch export drawing sheets by new “Multi-Export”.
- New Text output and Multi-sheet export options are added in PDF export
- New “Export as block for each component” option in DWG export
- New “Exclude sheet format & table” option to remove text font setting for DWG export





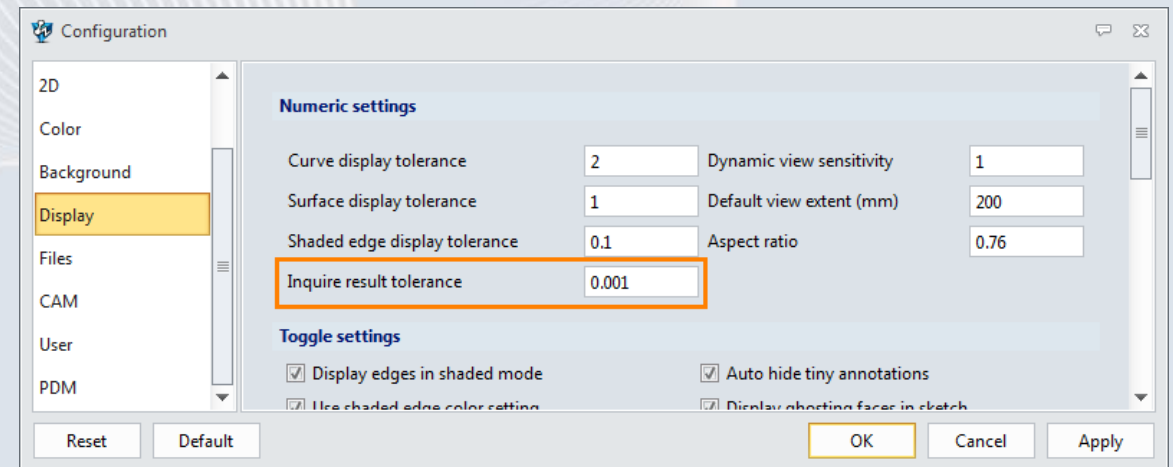
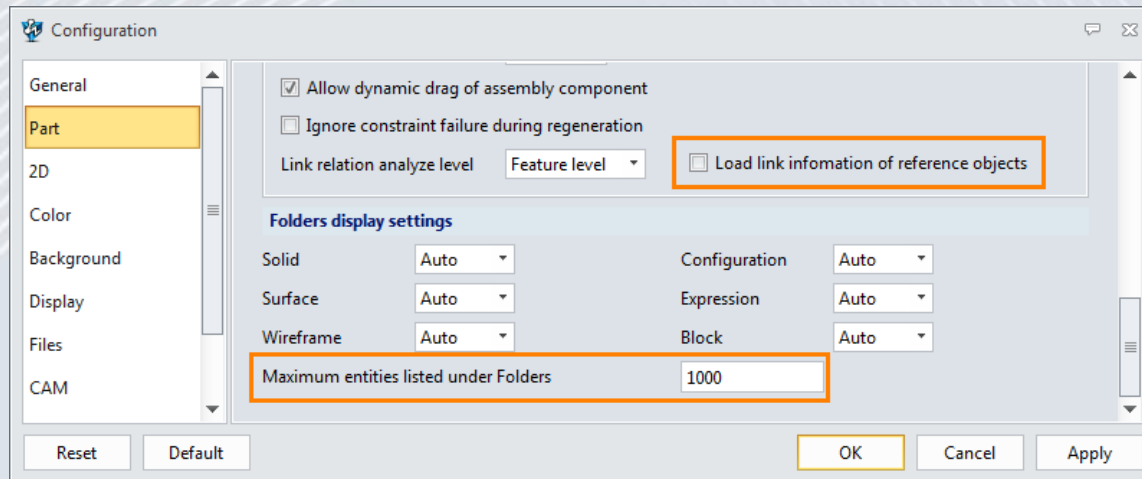
# Updated Translator

- Export OBJ format
- Import/export layer & object name of IGS/STEP file
- Imported graphic data (Such as \*.3DXML file from Catia, \*.cgr, \*.xcgm) can be exported as STL file.

Import Format	Extension	Version
Catia V4	.model, .exp, .session	4.1.9 – 4.2.4
Catia V5/V6	.CATPart, .CATProduct, .CGR, .3DXML	V5R8---V5/V6R2017
NX(UG)	.prt	11– NX 11
Creo(Pro/E)	.prt, .prt*, .asm, .asm.*	16 – <b>Creo 4.0</b>
SolidWorks	.sldprt, .sldasm	98– <b>2018</b> (Only 64)
SolidEdge	.par, .asm, .psm	V18 – <b>ST10</b>
Inventor	.ipt, .iam	Up to <b>V2018</b>
ACIS	.sat, .sab, .asat, .asab	R1 – <b>2018 1.0</b>
DWG/DXF	.dwg	R11 - 2013
STEP	.stp, .step	203, 214
Parasolid	.x_t, .x_b, .xmt_txt, .xmt_bin	Up to 29.0
3DXML	.3dxml	V4.3
XCGM	.x cgm	R2012-2016 1.1
JT	.jt	JT 8.x/9.x/ <b>10.0-10.2</b>

# New Options for System Configuration

- New “Maximum entities listed under folder” option
- New “Load link info of reference objects” option
  - ✓ Link information will be automatically loaded when this option is checked.
  - ✓ File opening speed will slow down, especially for big assembly.
- New “Inquire result tolerance” setting



# New Options for Equation Manager

- New “Replace Expression” Function
  - ✓ More convenient to replace the variable with a new string, such as other variable/constant
- New filter type “Feature Dimension”

Equation Manager

Expression List

Filter: All

Name	Expression	Value	Unit	Type
Part001				
A	100	100	mm	Number
B	12	12	mm	Number
C	2*B+A	124	mm	Number
Extrude1_Base_d3	C	124	mm	Number
Sketch1				
Sketch1_d9	A	100	mm	Number
Sketch1_d10	B	12	mm	Number

Variable Input

Type: Number Length Min Max

Name: mm

Expression: Description: Replace Expression Enlist Dimension

Reset OK Cancel Apply

Find/Replace Expression

Replace

Replaced Variable: A

Replacement String: 50

Name	Expression	Value	Unit	Type
Part001				
X:A C	2*B+A	124	mm	Number
X:A Sketch1_d9	A	100	mm	Number

Reset OK Cancel

Equation Manager

Expression List

Filter: Feature Dimension

Name	Expression	Value	Unit	Type
Part001				
Extrude1_Base_d3	C	124	mm	Number
Sketch1				
Sketch1_d9	A	100	mm	Number
Sketch1_d10	B	12	mm	Number

Variable Input

Type: Number Length Min Max

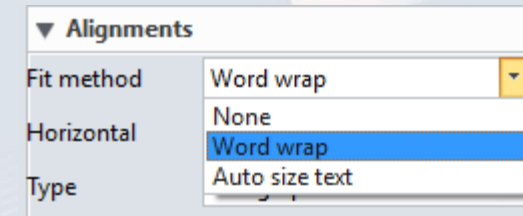
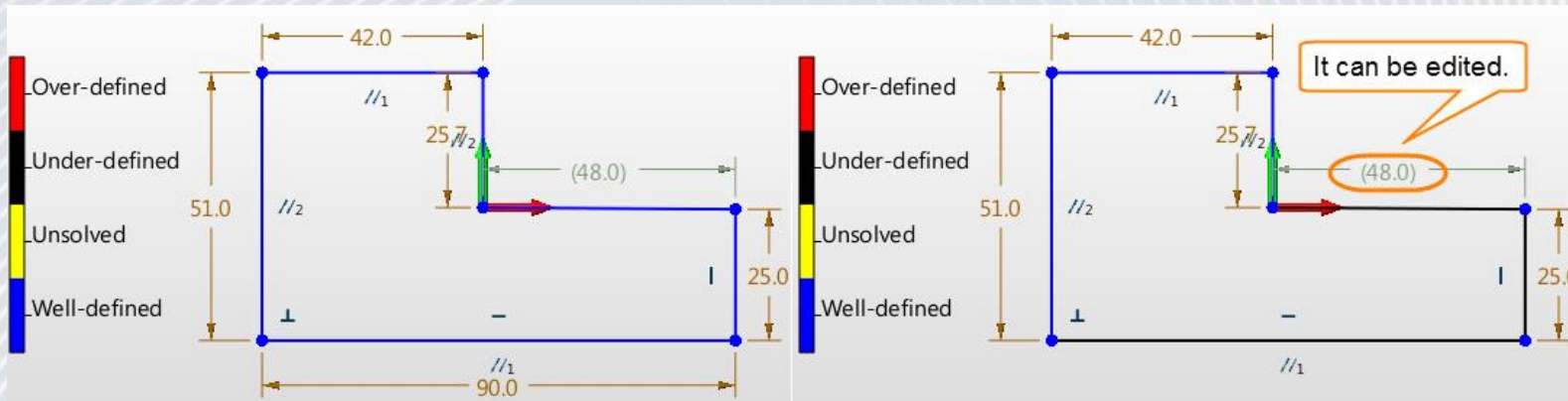
Name: mm

Expression: Description: Replace Expression Enlist Dimension

Reset OK Cancel Apply

# Improvements on Sketch

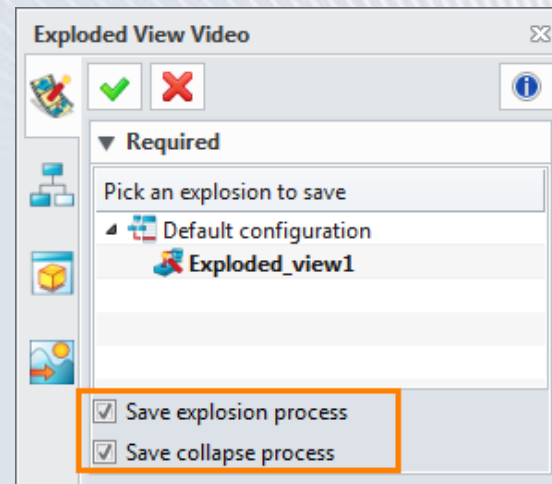
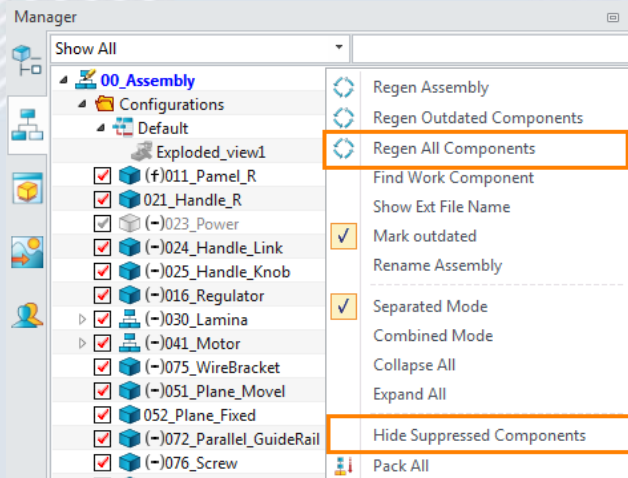
- Reference dimension can be edited directly when the sketch is not well-defined.
- Sketch symmetric constraint provides direction control.
- “Text” command provides new “Fit Method” option.





# New Features of Assembly

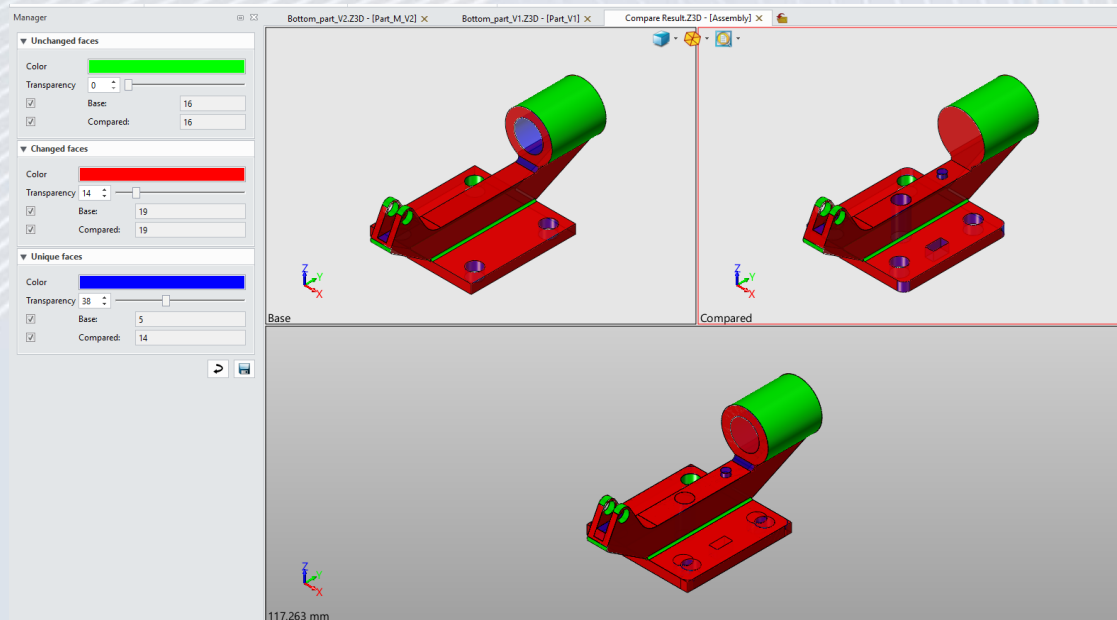
- New options are added to the right menu of assembly tree
  - ✓ “Regen All Components” and “Hide Suppressed Components”
- Remove the “Position” node from assembly tree of Config Table
  - ✓ Components position is stored in assembly config as default
- “Assembly Hole” auto select intersected components as the target objects
- “Exploded View Video” provides options to save explosion or collapse process or both.





# Upgraded Compare Part

- Direct select the part from external Z3D files (No need opened first)
- Multiple windows show the base part, compared part and the combined result.
- Define the color and transparency
- Generate the compare report



### Compare Report

Report date: 07/28/2017 10:52:55  
Reporter: Administrator

Summary		
Base	Compared	
Name	Part_V1	Part_M_V2
Path	.\Session\Bottom_part_V1.Z3D	.\Session\Bottom_part_V2.Z3D
Last Modified	7/28/2017 10:52:41 AM	7/28/2017 10:52:34 AM
Create Time	5/13/2016 5:36:33 PM	5/13/2016 5:36:33 PM

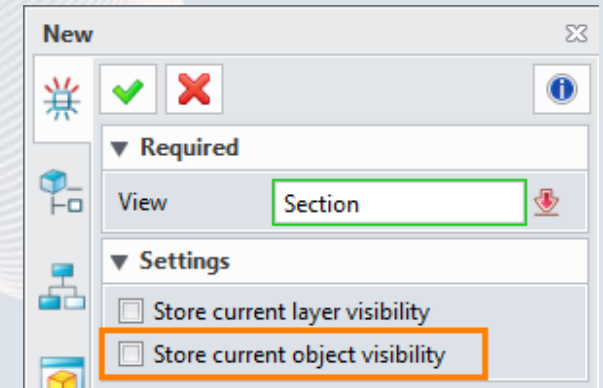
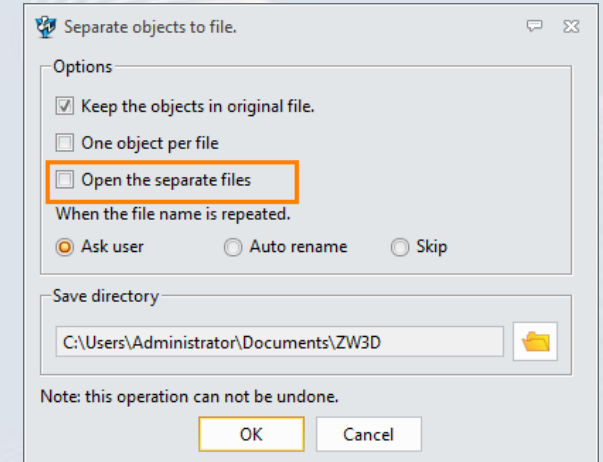
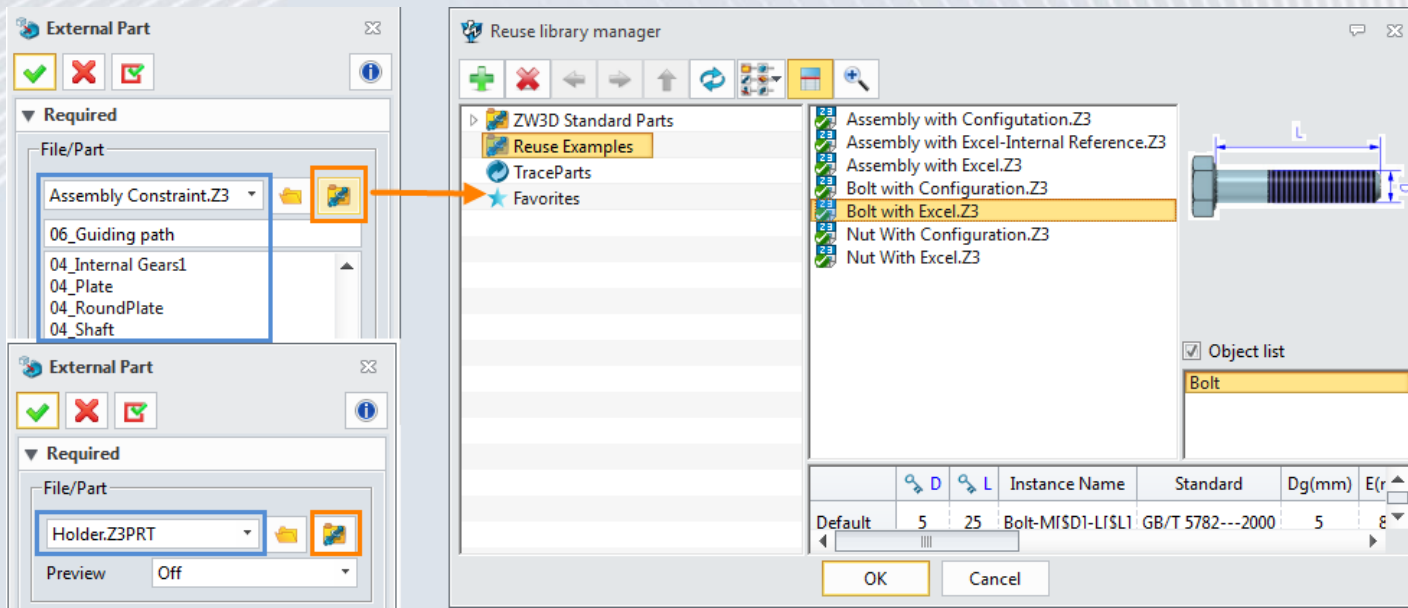
Properties		
Base	Compared	
Material	Iron-wrought	Aluminum-cast
Density	7.64e-006(kg/mm^3)	2.64e-006(kg/mm^3)
Mass	0.30(kg)	0.12(kg)
Area	16100.14(mm^2)	15295.03(mm^2)
Centroid	X: 505.17;Y: -209.22;Z: -20.23(mm)	X: 505.14;Y: -204.40;Z: -17.55(mm)

Faces Comparison		
Base	Compared	
Unchanged Faces	16	16
Changed Faces	19	19
Unique Faces	5	14

**View** Color Codes: ■ Unchanged ■ Changed ■ Unique

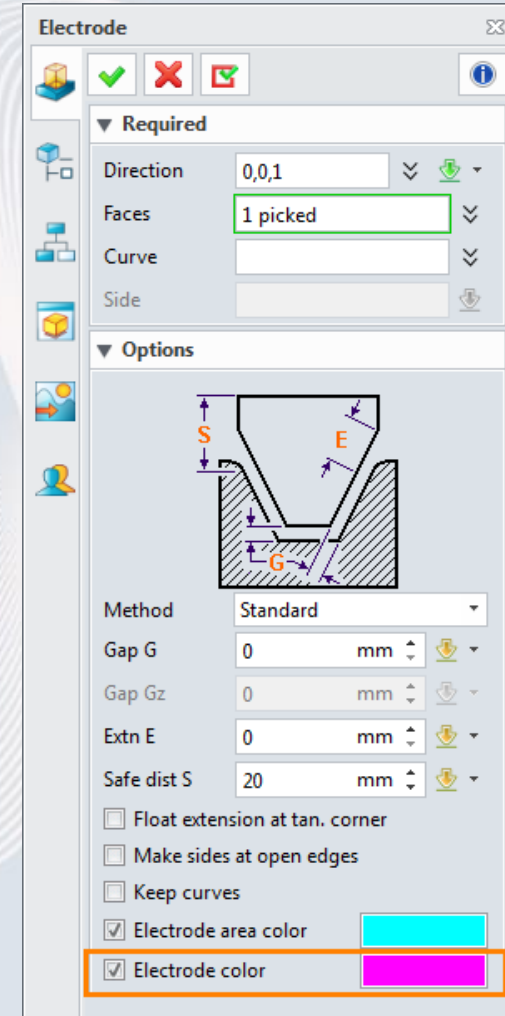
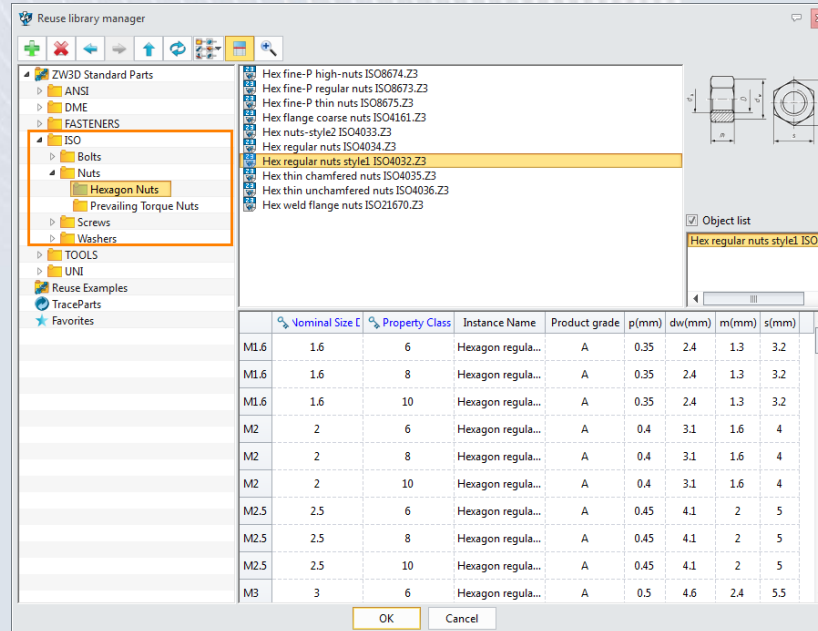
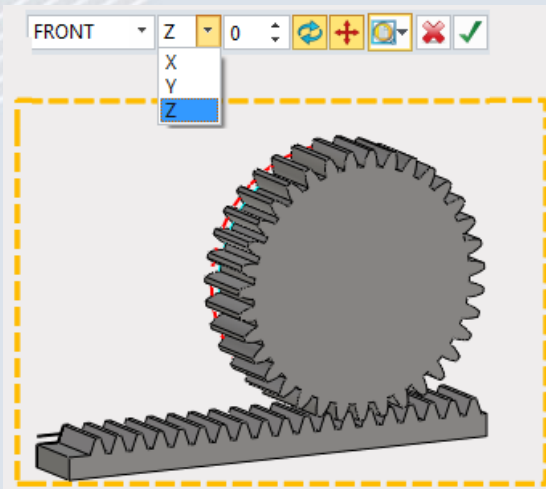
# Other Improvements on Modeling

- Hidden sketch feature and hidden component can be pre-highlighted
- “External Part” can directly call Reuse Library
- Auto hide the object list when reading object from Single-object-per-file
- New option on “Separate” to control whether separated files open or not
- Object visibility can be stored in a custom view.



# Other Improvements on Modeling

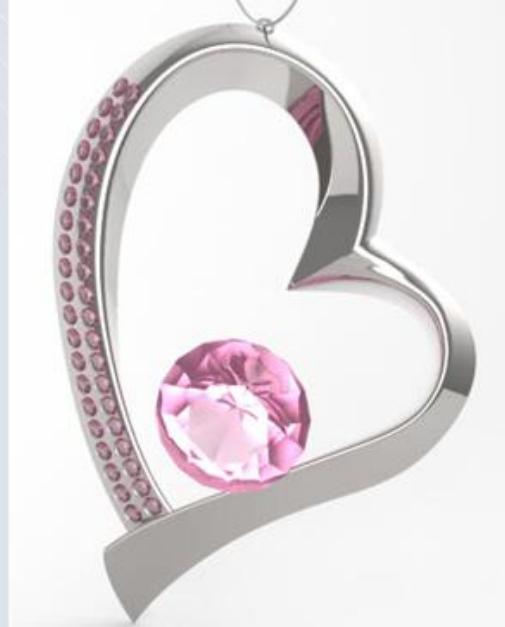
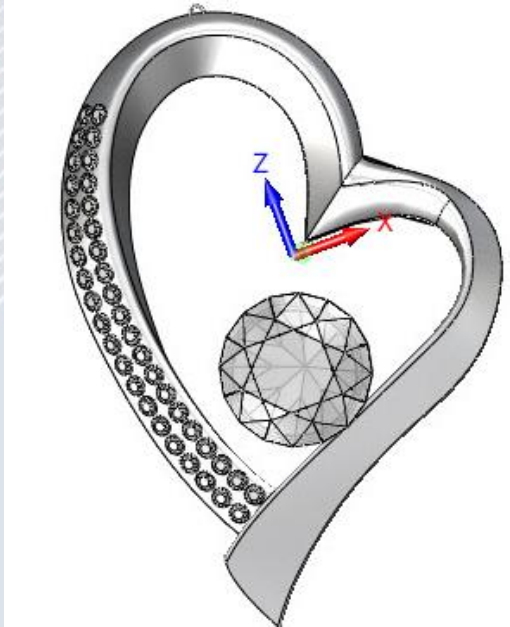
- A base view can be rotated along with XYZ axes by “Rotate View”
- “Format Printer” supports symbols, such as surface finish and weldment symbol
- Electrode colour can be set on “Electrode” form
- Added fastener lib for built-in Library (ISO, GB)
- 250+ bugs fixed





# KeyShot

- ZW3D 2018 SP supports the latest version of KeyShot.
- Only Keyshot7 64 bit is supported, since keyshot7 only provides 64 bit version.
- Click KeyShot icon in ZW3D to update the model from ZW3D to KeyShot.



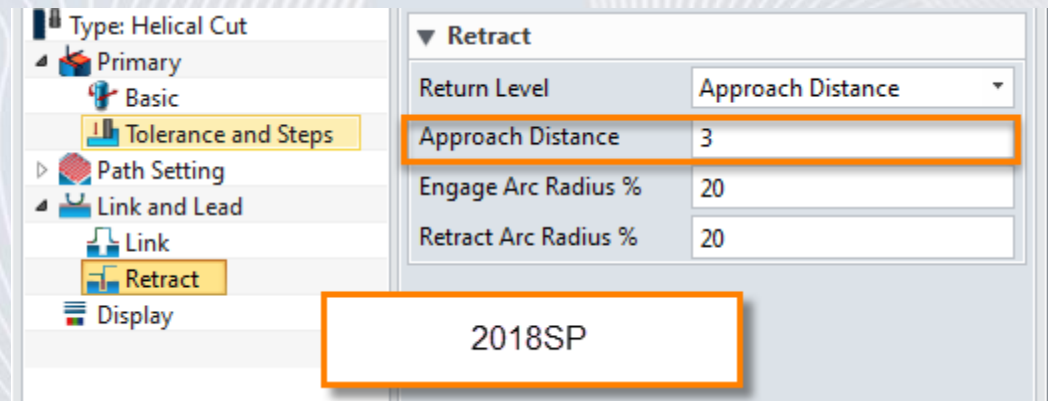
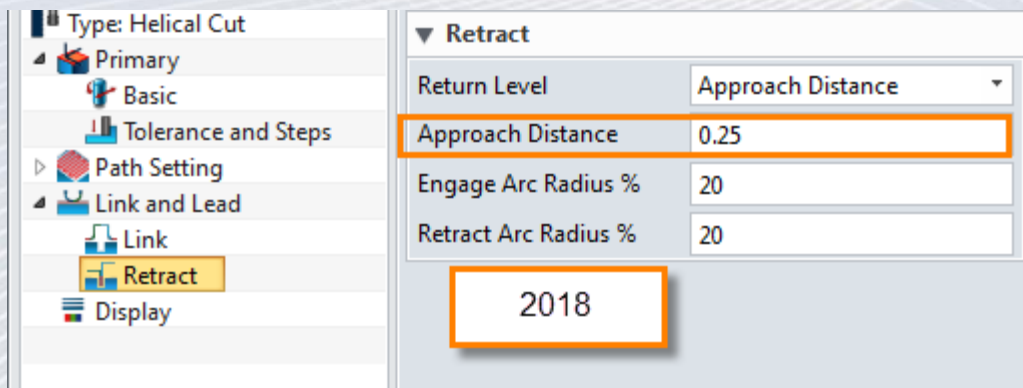
# CAM Improvements

- Surface feature for QM operation supports Offset normal
  - ✓ Specify different thickness to different surface in the same part
  - ✓ Protect some sharp edges from being damaged

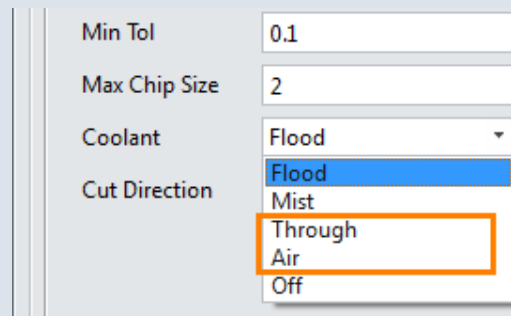
Name	surface	
Class	General Surface	
Type	Part	
Component	3 Axis Milling Test	
File	ZW3DCAM_MillingMiddle.Z3	
<b>Surfaces</b>		
<b>Attributes</b>		
s0	Tolerance	0.1
	Shape Modify	Offset Normal
	Offset Normal	2
	Trim Holes	Respect
	Surface Side	Natural

# CAM Improvements

- Change default helical cut's approach distance to a reasonable value:



- Add two new coolant types: "Air" and "Through"





# CAM Improvements

- Heidenhain 3X post processor supports tool radius compensation function

GOTO/21.50000,0.00000,100.00000 RAPID GOTO/21.50000,0.00000,72.50000 FEDRAT/MMPM,50.00000 SPINDL/RPM,1000,CLW GOTO/21.50000,0.00000,70.00000 <b>CUTCOM/LEFT,XYZ,0SETNO,0</b> GOTO/21.50000,11.50000,70.00000 ARCDAT/21.50000,0.00000,70.00000,0.00000 ARCMOV/CCLW,10.00000,0.00000,70.00000	<input type="checkbox"/> Type <input type="checkbox"/> Subtype Post-Processor Post Configuration XY Arcs	Vertical Rotating Head ZWPost <b>ZW_Heidenhain530</b> Yes
--	--	---

- Output “Total Time” in CL data

```
#DATE / '@CAM_DATE@'  
PARTNO / '@PARTNO@'  
MACHIN/@MACHINE@,@REF_NUM@  
PPRINT / 'Programmed by @PROGRAMMER@'  
PPRINT / '@PRG_COMMENT@'  
PPRINT / 'Total Time - @TOTAL_HTIME@ HOURS:@TOTAL_MTIME@ MINUTES:@TOTAL_STIME@ SECONDS'  
TMARK/1  
#####  
# User could modify the number of SEQNO/No. for start block number.  
# If SEQNO/OFF is used, comment off SEQNO/0,INCR,@BLOCKINCR@ please.  
#####  
#SEQNO/OFF  
"
```

```
$$ CAM-ID: ZW3D V15.1  
PARTNO / 'Helical Cut 1'  
MACHIN/ZWPost,FanucBasic  
PPRINT / 'Programmed by win7'  
PPRINT / ''  
PPRINT / 'Total Time - 0 HOURS:6 MINUTES:36 SECONDS'  
TMARK/1  
SEQNO/0,INCR,1  
FROM/0.00000,0.00000,500.00000  
$$ End startup sequence.
```